



A moulding material suitable for both manual and mechanical applications.

Advantages:

- Castable
- Stable edges
- Cut edges smooth and glossy
- Low weight

Packing:

Paper bags with liner 25 kg

Specifications

Powdery	
Mixing ratio (powder : water)	100 g : 40 – 50 ml
Mixing volume:	1,69 kg mix = 1 ltr.
Processing time	10 – 15 min.
End of solidification	25 – 30 min.

Processing

Sprinkle **Ludur MW (Typ A)** into the prepared water and stir homogenously for 1 – 2 minutes. Pour into the prepared, parted mould. The mixture should be moved in the mould to avoid adhesion bubbles.

It is recommended to mix the moulding material under vacuum. Once the material has hardened, the casting can be removed from the mould and further processed. The casting can be machined also when completely dry.

In order to speed up the drying process, drying in a drying cabinet at 45 – 50 °C is recommended (until weight is constant). The required strength (machining ability) can be set by correspondingly varying the mixing ratio.

Storage life:

Minimum 1 year in well closed, moisture-proof packing drums. Pay attention to the expiry date on the packages.

Storage:

Store cool and dry in sealed condition.

The above recommendations are given to the best of our knowledge and based on comprehensive testing. We guarantee the quality of our products in accordance with specifications, however, any further liability cannot be accepted since the proper application of our products is outside of our control.