



Rigid core and mandrel material for hand lay-up filament winding and braiding.

Particular advantages

- Mixed and cast at room temperature
- Excellent surface reproduction
- Thermal stability up to 200 °C
- Easy to wash away

Characteristics

In powder form

Mixing ratio

powder : water
mixed volume =

1 kg : 470 - 490 ml
0,72 - 0,73 ltr

processing time

app. 4 min

solidification point

app. 20 min

Mixing

Strew **Ludur Wash-Away** into the measured amount of water and mix thoroughly. For mixing small quantities a hand whisk will suffice. For larger quantities a propeller type mixer should be used at approximately 500 r.p.m.

Useful hints

Ludur Wash-Away and the water to be mixed shall have a temperature of 20 °C. Material which has been stored at extreme temperatures, should be acclimatised for several hours before use.

Packing

Paper bag with foil liner

25 kg

Shelf life

At least 12 months in closed, vapor-proof packages.

The above recommendations are given to the best of our knowledge. We grant the quality of our products according to our specification. Any further liability cannot be accepted since the proper application of our products is outside of our control.